

**MODULE 1****Chapter 1 : Introduction to Metrology and Design of Gauges 1-1 to 1-46**

1.1 Introduction to Metrology, Need for inspection, Fundamental principles and definition, Standards of measurement, Errors in measurements, International standardization.

1.2 Limits, fits and tolerances of interchangeable manufacture, Elements of interchangeable system, Hole based and shaft based systems, Tolerance grades, Types of fits, General requirements of Go & No go gauging, Taylor's principle, Design of Go & No go gauges.

1.1	Principles of Engineering Metrology	1-1
1.1.1	Introduction	1-1
1.1.2	Interesting Facts	1-2
1.2	Inspection	1-3
1.3	Measurement Standards	1-3
1.3.1	Classification of Measurement Standards	1-4
1.3.2	Comparison between Line Standards and End Standards.....	1-6
1.3.3	Comparison between National Standards and Company Standards.....	1-7
1.3.4	Comparison between Primary, Secondary and Tertiary Standards	1-7
1.4	Standardizing Organizations	1-8
1.5	Terms used in Metrology /Fundamental Definitions	1-9
1.6	Errors in Measurement	1-9
1.6.1	Type of Errors.....	1-9
1.6.2	Sources of Errors.....	1-10
1.7	Accuracy and Precision	1-12
1.7.1	Difference between Accuracy and Precision	1-13
1.8	Design of Gauges	1-14
1.8.1	Limits.....	1-14
1.8.2	Tolerances.....	1-15
1.8.3	Fits.....	1-17
1.8.4	Terminologies used in the Design of Gauges	1-18
1.9	Indian Standard (IS 919-1993)	1-19

1.9.1	Hole Basis and Shaft Basis System.....	1-20
1.9.2	Difference between Hole Basis System and Shaft Basis System.....	1-21
1.9.3	Representation of Basic Size and Other Parameters by Indian Standard (IS 919-1993).....	1-21
1.9.4	Selection of Fits.....	1-22
1.9.5	Calculations of Dimensions for Fits.....	1-25
1.10	Limit Gauges	1-31
1.10.1	Types of Gauges	1-31
1.10.2	Some of the Commonly used Limit Gauges	1-31
1.10.3	Advantages and Limitations of Limit Gauges	1-33
1.10.4	Taylor's Principle of Gauge Design.....	1-34
1.10.5	System of Tolerances	1-36
1.10.6	Gauge Materials	1-37
1.11	Solved Examples	1-37

MODULE 2**Chapter 2 : Flatness Test Measurement by Interference Principle, Surface Texture Measurement, Screw Thread Measurement And Gear Measurement 2-1 to 2-43**

2.1	Principles of interference, Concept of flatness, Flatness testing, Optical flats, Optical Interferometer and Laser interferometer.
2.2	Surface texture measurement : importance of surface conditions, roughness and waviness, surface roughness standards specifying surface roughness parameters - Ra, Ry, Rz, RMS value etc., Surface roughness measuring instruments.
2.3	Screw Thread measurement : Two wire and three wire methods, Floating carriage micrometer.
2.4	Gear measurement : Gear tooth comparator, Master gears, Measurement using rollers and Parkinson's Tester.

2.1	Flatness Test Measurement by Interference Principle	2-1
2.1.1	Concept of Flatness	2-1
2.2	Interference Method	2-2
2.2.1	Introduction.....	2-2



2.2.2	Terms Associated with the Interferometry	2-3
2.2.3	Optical Flats - Study of Surface Textures under Monochromatic Light Source.....	2-5
2.2.4	Types of Interferometers	2-6
2.2.4.1	N.P.L Flatness Interferometer	2-6
2.2.4.2	Pitter - N.P.L Gauge Interferometer	2-7
2.2.4.3	Laser Interferometer	2-8
2.3	Surface Roughness Measurement	2-9
2.3.1	Introduction	2-9
2.3.2	Classification of Surface Irregularities.....	2-10
2.3.3	Elements of Surface Texture	2-11
2.3.4	Analysis of Surface Traces	2-13
2.3.5	Methods of Measuring Surface Roughness.....	2-16
2.3.5.1	Comparative Method.....	2-16
2.3.5.2	Direct Instrument Method -Measuring Surface Finish by Stylus Probe.....	2-17
2.4	Screw Thread Measurement	2-20
2.4.1	Screw Thread Terminologies	2-21
2.4.2	Thread Form Errors.....	2-21
2.4.3	Measurement of Major, Minor and Effective Diameter	2-23
2.4.3.1	Measurement of Major Diameter	2-23
2.4.3.2	Measurement of Minor Diameter	2-25
2.4.3.3	Measurement of Effective Diameter	2-26
2.5	Gear Measurement.....	2-33
2.5.1	Gear Terminologies.....	2-34
2.5.2	Sources of Error in Manufacturing of Gears.....	2-35
2.5.3	Gear Errors.....	2-35
2.5.4	Spur Gear Measurement.....	2-36
2.5.4.1	Pitch Measurement.....	2-36
2.5.4.2	Measurement of Tooth Thickness.....	2-37
2.5.4.3	Checking of Gear Profile.....	2-41
2.5.4.4	Run OutChecking of the Gear.....	2-41
2.5.4.5	Checking of Lead.....	2-41
2.5.4.6	Checking of Backlash.....	2-41
2.5.4.7	Concentricity Measurement.....	2-42
2.5.4.8	Alignment Checking	2-42
2.5.5	Gear Rolling Tester/ Parkinson Gear Tester	2-42

MODULE 3**Chapter 3 : Introduction To Measurement 3-1 to 3-23**

3.1 Significance of Mechanical Measurements, Classification of measuring instruments, generalized measurement system, types of inputs : Desired, interfering and modifying inputs.

3.2 Static characteristics : Static calibration, Linearity, Static Sensitivity, Accuracy, Static error, Precision, Reproducibility, Threshold, Resolution, Hysteresis, Drift, Span and Range etc.

3.1	Measurement	3-1
3.1.1	Significance of Mechanical Measurements.....	3-1
3.1.2	Classification of Measuring Instruments.....	3-1
3.1.3	Generalized Measurement System	3-3
3.1.4	Types of Inputs.....	3-4
3.2	Static Characteristics	3-5
3.2.1	Accuracy	3-6
3.2.2	Precision.....	3-6
3.2.3	Error	3-7
3.2.4	Scale Range or Scale Span.....	3-8
3.2.5	Reproducibility.....	3-9
3.2.6	Drift.....	3-9
3.2.7	Repeatability	3-9
3.2.8	Sensitivity	3-9
3.2.9	Linearity	3-10
3.2.10	Hysteresis	3-10
3.2.11	Threshold.....	3-10
3.2.12	Dead Time	3-11
3.2.13	Dead Zone	3-11
3.2.14	Resolution.....	3-11
3.2.15	Stability	3-11
3.2.16	Tolerance	3-11
3.2.17	Calibration.....	3-11
3.3	Errors in Measurement.....	3-13
3.3.1	Sources of Error.....	3-14
3.3.2	Types of Error and Remedies	3-14
3.3.3	Limiting Errors.....	3-15



3.3.4	Relative Limiting Error.....	3-16
3.3.5	Combination of Quantities with limiting Errors	3-16
3.3.6	Statistical Analysis of Measurements.....	3-20
3.3.7	Normal or Gaussian Curve of Errors.....	3-22

MODULE 4

Chapter 4 : Measurements of Displacement and Strain 4-1 to 4-23

4.1 Displacement Measurement : Transducers for displacement, displacement measurement, potentiometer, LVDT, Capacitance Types, Digital Transducers (optical encoder) , Nozzle Flapper Transducer.

4.2 Strain Measurement : Theory of Strain Gauges, gauge factor, temperature Compensation, Bridge circuit, orientation of strain gauges for force and torque, Strain gauge based load cells and torque sensors.

4.1	Basics of Sensors and Transducers.....	4-1
4.1.1	Characteristics/Requirements of Transducers	4-2
4.2	Displacement Measurement.....	4-2
4.2.1	Potentiometer	4-2
4.2.2	Linear Variable Differential Transducer (LVDT)	4-4
4.2.3	Capacitive Displacement Transducer.....	4-7
4.2.4	Optical Encoder(Digital Transducer).....	4-8
4.2.5	Nozzle Flapper Transducer	4-9
4.3	Strain Measurement	4-10
4.3.1	Strain Gauge.....	4-10
4.3.2	Gauge factor	4-11
4.3.3	Types of Strain Gauges	4-12
4.3.4	Strain Gauge Circuits.....	4-17
4.3.4.1	Strain Gauge with Potentiometer Circuit.....	4-17
4.3.4.2	Strain Gauge with Wheatstone Bridge Circuit	4-18
4.3.5	Temperature Compensation.....	4-21
4.3.6	Orientation of strain gauge for force and torque	4-22

4.3.7	Strain gauge based Load calls	4-22
4.3.8	Strain gauge based torque sensors.....	4-23

Chapter 5 : Measurements of Pressure, Flow and Temperature 5-1 to 5-37

4.3 Pressure Measurement : Elastic pressure transducers viz. Bourdon tubes, diaphragm, bellows and piezoelectric pressure sensors, High Pressure Measurements, Bridgeman gauge. Vacuum measurement : Vacuum gauges viz. McLeod gauge, Ionization and Thermal Conductivity gauges.

4.4 Flow Measurement : Bernoulli flowmeters, Ultrasonic Flowmeter, Magnetic flow meter, rotameter.

4.5 Temperature Measurement : Electrical methods of temperature measurement Resistance thermometers, thermistors and thermocouples, Pyrometers.

5.1	Pressure Measurement.....	5-1
5.1.1	Elastic Pressure Transducer.....	5-2
5.1.2	Piezoelectric Pressure Transducer.....	5-5
5.1.3	High Pressure Measurements.....	5-7
5.1.3.1	Bridgeman gauge	5-7
5.1.4	Vacuum Measurement.....	5-8
5.1.4.1	McLeod Gauge.....	5-8
5.1.4.2	Ionization Gauge.....	5-10
5.1.4.3	Thermal Conductivity Gauge	5-11
5.1.5	Electrical Pressure Transducers.....	5-12
5.1.5.1	Resistive Pressure Transducer.....	5-12
5.1.5.2	Capacitive Pressure Transducers.....	5-13
5.1.5.3	Inductive Pressure Transducers.....	5-16
5.2	Flow Measurement	5-17
5.2.1	Bernoulli Flowmeters	5-17
5.2.2	Ultrasonic Flowmeters	5-18
5.2.3	Magnetic Flowmeter	5-19
5.2.4	Rotameter	5-20
5.3	Temperature Measurement.....	5-22
5.3.1	Resistance Thermometer	5-22
5.3.2	Thermistor.....	5-26



5.3.2.1	Comparison of NTC and PTC Thermistors.....	5-30
5.3.2.2	Comparison between Resistance Thermometer and Thermistor.....	5-30
5.3.3	Thermocouple.....	5-30
5.3.4	Comparison between RTD , Thermocouple and Thermistor	5-34
5.3.5	Pyrometer	5-34
5.3.5.1	Total Radiation Pyrometer	5-36
5.3.5.2	Infrared Pyrometers	5-36
5.3.5.3	Optical Pyrometers.....	5-36

MODULE 5

Chapter 6 : Introduction To Control Systems

6-1 to 6-8

Introduction to control systems, Classification of control system, Open loop and closed loop systems.

6.1	Introduction.....	6-1
6.2	Important Definitions	6-1
6.3	Open Loop Systems	6-2
6.3.1	Open Loop Examples.....	6-2
6.3.2	Advantages and Disadvantages of Open Loop Systems.....	6-3
6.4	Closed Loop Systems (Feedback system)	6-3
6.4.1	Closed Loop Examples.....	6-4
6.4.2	Advantages and Disadvantages of Closed Loop System.....	6-6
6.5	How Does One Convert an Open Loop System to a Closed Loop System ?	6-6
6.5.1	Comparison of Open and Closed Loop Systems	6-6
6.6	Servo Mechanisms	6-7
6.7	Requirements of a Good Control System	6-7
6.8	The Design Process	6-8

Chapter 7 : Transfer Functions and Mathematical Modelling

7-1 to 7-16

Mathematical modelling of control systems, concept of transfer function.

7.1	Introduction.....	7-1
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7.2	Transfer Function.....	7-1
7.3	Poles and Zeros of a Transfer Function	7-3
7.4	Properties of Transfer Function (T. F.).....	7-6
7.5	Proper and Improper Transfer Functions.....	7-6
7.6	Advantages and Disadvantages of Transfer Function.....	7-7
7.7	Impulse Response	7-7
7.7.1	Impulse Response of a System	7-8
7.8	Solved Examples on Transfer Functions	7-9
7.9	Mathematical Modeling of Mechanical and Electrical Systems.....	7-10
7.9.1	Translational Motion.....	7-11
7.9.2	Rotational Motion	7-12
7.9.3	Electrical Systems	7-13
7.10	Analogous Systems	7-14
7.10.1	Force - Voltage Analogy	7-14
7.10.2	Force - Current Analogy.....	7-15
7.10.3	Advantages of Analogous Systems	7-16

Chapter 8 : Block Diagram Algebra

8-1 to 8-23

Block diagram algebra.

8.1	Introduction	8-1
8.1.1	How to Draw a Block Diagram ?	8-1
8.2	Block Diagram Definitions.....	8-1
8.3	Generating a Block Diagram from a Physical System	8-2
8.4	Block Diagram Reduction	8-3
8.4.1	Derivation of Closed Loop (Feedback) Transfer Function	8-4
8.4.2	Advantages of Block Diagram	8-4
8.4.3	Disadvantages of Block Diagram.....	8-4
8.5	Rules for Block Diagram Reduction	8-5
8.6	Solved Examples	8-11

**Chapter 9 : Time Response Analysis 9-1 to 9-42**

Transient and steady state analysis of first and second order system : Time Domain specifications. Step response of second order system. Steady-state error, error coefficients, steady state analysis of different type of systems using step, ramp and parabolic inputs.

9.1	Introduction.....	9-1
9.1.1	Time Domain	9-1
9.2	Inputs Supplied to a System.....	9-3
9.3	Steady State Response	9-4
9.3.1	Effect of Input R (s) on Steady State Error	9-5
9.3.2	Effect of Open Loop Transfer Function G(s) H(s) on Steady State Error e_{SS}	9-8
9.4	Subjecting a Type 0 System to a Step, Ramp and Parabolic Input.....	9-8
9.4.1	Step Input to a Type 0 System.....	9-8
9.4.2	Ramp Input to a Type 0 System	9-9
9.4.3	Parabolic Input to a Type 0 System.....	9-9
9.5	Subjecting a Type 1 System to a Step, Ramp and Parabola Input.....	9-10
9.5.1	Step Input to a Type 1 System.....	9-10
9.5.2	Ramp Input to a Type 1 System	9-10
9.5.3	Parabolic Input to a Type 1 System.....	9-11
9.6	Subjecting a Type 2 System to a Step, Ramp and Parabola Input.....	9-11
9.6.1	Step Input to a Type 2 System.....	9-11
9.6.2	Ramp Input to Type 2 System	9-12
9.6.3	Parabola Input to Type 2 System	9-12
9.6.4	Examples on Steady State Response.....	9-13
9.7	Transient Response	9-19
9.7.1	Analysis of First Order Systems	9-19
9.7.2	Analysis of Second Order System.....	9-21
9.7.2(A)	Damping Factor.....	9-22
9.7.2(B)	Natural Frequency of Oscillation (ω_n).....	9-22
9.7.2(C)	Position of Poles in a 2 nd Order System.....	9-22
9.7.3	Effect of ξ on the Position of Closed Loop Poles.....	9-23
9.7.4	Unit Step Response of a 2 nd Order System.....	9-23

9.7.5	Time Domain of a Second Order System with $0 < \xi < 1$	9-26
9.7.5(A)	Derivation of Unit Impulse Response of a 2 nd Order Underdamped System	9-26
9.7.5(B)	Derivation of Unit Step Response of a 2 nd Order Underdamped System	9-27
9.8	Transient Response Specifications (Design Specifications for Second Order Systems)	9-29
9.9	Solved Examples on Transient Response.....	9-31

MODULE 6**Chapter 10 : Stability Analysis 10-1 to 10-23**

Introduction to concepts of stability, The Routh criteria for stability.

10.1	Introduction	10-1
10.1.1	Stable System	10-1
10.1.2	Unstable System	10-1
10.1.3	Marginally Stable System	10-2
10.2	Time Response of Poles	10-2
10.3	Hurwitz Stability Criterion	10-7
10.3.1	Disadvantages of the Hurwitz Criterion	10-9
10.4	Routh Stability Criterion	10-9
10.5	Routh Criterion Special Cases.....	10-12
10.5.1	Special Case 1	10-12
10.5.2	Special Case 2.....	10-14
10.6	Absolute, Relative and Robust Stability.....	10-17
10.6.1	Absolute Stability	10-17
10.6.2	Relative Stability.....	10-17
10.6.3	Robust Stability.....	10-17
10.7	Application of Routh's Criterion.....	10-19
10.8	Solved Examples	10-19

Chapter 11 : Root Locus 11-1 to 11-40

Stability analysis using Root locus.

11.1	Introduction	11-1
11.2	Angle and Magnitude Condition	11-2



11.3	Construction of Root Locus	11-3
11.3.1	General Method for Drawing Root Locus	11-3
11.4	Determining the Value of k from the Damping Ratio	11-8
11.5	Steps for Solving Problems on Root Locus	11-9
11.6	Solved Examples	11-9
11.7	Some Additional Important Points	11-38
11.7.1	More Zeros and Less Poles	11-38
11.7.2	Value of Gain Margin	11-38
11.7.3	Phase Margin from Root Locus.....	11-38
11.8	Effect of Addition of Poles and Zeros on Root Locus	11-38
11.8.1	Effect of Addition of Poles - Dominant Poles.....	11-38
11.8.2	Effect of Addition of Zeros	11-39

Chapter 12 : Frequency Response Analysis**12-1 to 12-14**

Experimental determination of frequency response.

12.1	Introduction	12-1
12.2	Frequency Domain	12-2
12.2.1	Sinusoidal Response of a Linear System.....	12-2
12.2.2	Methods Used in Frequency Domain.....	12-3
12.2.3	Advantages of Frequency Domain Analysis.....	12-3
12.2.4	Time Domain and Frequency Domain Analysis... ..	12-4
12.2.5	Disadvantages of Frequency Domain Methods	12-4
12.3	Transfer Function and Frequency Domain	12-4
12.3.1	Transfer Function and Frequency Domain of a R - C Circuit.....	12-4
12.4	Frequency Domain Specifications	12-6
12.5	Co-relation between Time and Frequency Domain	12-6
12.5.1	Derivation of ω_T and M_T	12-7
12.5.2	Relationship between Frequency Domain Specifications and Time Domain Specifications... ..	12-8
12.6	Bandwidth	12-9
12.7	Solved Examples	12-10

Chapter 13 : Bode Plots**13-1 to 13-44**

Stability analysis using Bode plot.

13.1	Introduction	13-1
13.2	Log-Scales	13-2
13.2.1	Why Do We Use the Log Scales on the X-axis ?.....	13-2
13.2.2	What are Log-Scales ?	13-2
13.2.3	Scale Marking.....	13-3
13.3	Standard Form for GH (jω)	13-4
13.4	Bode Plots of Standard Factors	13-4
13.4.1	Bode Gain Factor K_1	13-4
13.4.2	Poles at Origin or Integral Factor $\left(\frac{1}{j\omega}\right)^k$	13-5
13.4.3	Zeros at Origin or Derivative Factor $(j\omega)^g$	13-6
13.4.4	First Order Poles $\frac{1}{\left(1 + j\frac{\omega}{p_1}\right)}$	13-7
13.4.5	First Order Zeros $\left(1 + j\frac{\omega}{z_1}\right)$	13-9
13.4.6	Second Order Poles	13-9
13.4.7	Second Order Zeros.....	13-12
13.5	Frequency Domain Specifications	13-12
13.5.1	Gain Margin (G.M.).....	13-12
13.5.2	Phase Margin (ϕ_{pm}).....	13-13
13.5.3	Bandwidth	13-13
13.5.4	Cut off Frequency (ω_c)	13-13
13.5.5	Cut off Rate.....	13-13
13.5.6	Resonance Peak Frequency (M_p)	13-13
13.5.7	Resonant Frequency (ω_p).....	13-13
13.5.8	Gain Crossover Frequency (ω_{gc})	13-14
13.5.9	Phase Margin Angle (γ)	13-14
13.5.10	Phase Crossover Frequency (ω_{pc})	13-14
13.6	Relative Stability	13-14
13.7	Steps for Solving Bode Plots	13-15
13.8	Summary of Bode Magnitude and Phase Plots of Various Terms	13-16
13.9	How to Draw Lines of 20, 40, 60 dB/dec	13-16
13.10	Advantages of Bode Plots	13-18
13.11	Solved Examples	13-19

